

BATTERY PACK MALFUNCTION DETECTION APPARATUS  
AND  
BATTERY PACK MALFUNCTION DETECTION METHOD

5 BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to an apparatus of and method for detecting a malfunction of a battery pack constituted of a plurality of cells.

10 2. Description of the Related Art

There is a battery pack malfunction decision-making apparatus in the known art that detects the voltage at each of the cells constituting a battery pack, detects an overcharged state in a cell by comparing the detected cell voltage with an upper limit voltage and detects an  
15 over-discharged state in the cell by comparing the detected cell voltage with a lower limit voltage (see Japanese Laid Open Patent Publication No. 2001-25173).

20 SUMMARY OF THE INVENTION

However, there is a problem with the battery pack malfunction decision-making apparatus in the related art in that since the output from an overcharge detection circuit and the output from an over-discharge detection circuit first  
25 undergo a logic portion executed at an AND circuit and then

the results of the logic operation are output, an overcharge malfunction cannot be distinguished from an over-discharge malfunction.

The present invention provides a battery pack  
5 malfunction detection apparatus of and method for identifying the state of a cell by distinguishing an overcharged state from an over-discharged state when detecting a malfunction of a cell.

A battery pack malfunction detection apparatus  
10 according to the present invention that detects a malfunction in a battery pack constituted with a plurality of chargeable/dischargeable cells comprises malfunction detection devices, each provided in correspondence to a predetermined number of cells to detect an overcharge  
15 malfunction in the corresponding predetermined number of cells during an overcharge detection period and to detect an over-discharge malfunction in the corresponding predetermined number of cells during an over-discharge detection period and a decision-making device that makes a  
20 decision as to whether or not a cell in an overcharge malfunction state or a cell in an over-discharge malfunction state exists based upon a signal input from each of the malfunction detection devices. In this battery pack malfunction detection  
apparatus, each of the malfunction detection devices outputs  
25 a first signal if an overcharge malfunction is detected in

any of the corresponding predetermined number of cells and  
outputs a second signal if no overcharge malfunction is  
detected during the overcharge detection period, outputs the  
second signal if an over-discharge malfunction is detected  
5 in any of the corresponding predetermined number of cells and  
outputs the first signal if no over-discharge malfunction is  
detected during the over-discharge detection period, and  
alternately outputs the output signal during the overcharge  
detection period and the output signal during the  
10 over-discharge detection period to the decision-making device  
through time sharing.

In a battery pack malfunction detection method for  
detecting a malfunction in a battery pack constituted with  
a plurality of chargeable/dischargeable cells, a first signal  
15 is generated upon detecting an overcharge malfunction in any  
of the cells and a second signal is generated if no overcharge  
malfunction is detected during an overcharge detection period,  
the second signal is generated upon detecting an over-discharge  
malfunction in any of the cells and the first signal is generated  
20 if no over-discharge malfunction is detected during an  
over-discharge detection period, the signal generated during  
the overcharge detection period and the signal generated during  
the over-discharge detection period are alternately output  
through time sharing and a decision is made as to whether or  
25 not there is a cell manifesting an overcharge malfunction or

an over-discharge malfunction based upon the signal output through time sharing.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows the structure adopted in the battery pack malfunction detection apparatus in an embodiment of the present invention;

FIG. 2 shows in detail the structures of the current bypass circuit a1 and the malfunction detection circuit b1 connected in parallel to the cell s1;

FIG. 3 presents at-a-glance definitions of the decision-making voltage V11 used in the current bypass circuit and the decision-making voltages V12 and V13 used in the malfunction detection circuit; and

FIG. 4 shows the relationship between the signal level of the clock signal and the signal level of the signal input to the charge/discharge control circuit as it manifests under different circumstances, i.e., when the cells are functioning normally, when one of the cells is in an overcharged state and when one of the cells is in an over-discharged state.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

FIG. 1 shows the structure adopted in the battery pack malfunction detection apparatus in an embodiment of the present invention. The battery pack malfunction detection apparatus in the embodiment includes current bypass circuits a1 to an,

malfunction detection circuits b1 to bn, a charge/discharge control circuit 2, an OR circuit 3, an AND circuit 4, a switch 5, a clock generator (a clock generation circuit) 6 and a low-pass filter 7.

5           A battery pack 1 is constituted by connecting in series n (n is a natural number) cells s1 to sn that can be charged/discharged. The battery pack 1 may be utilized as, for instance, an electric power supply source for a motor mounted in an electric car. The current bypass circuits a1 to an and the malfunction detection circuits b1 to bn are  
10           respectively provided in correspondence to the cells s1 to sn.

          As a terminal voltage at any of the cells s1 to sn is detected to have risen above a first predetermined voltage  
15           V11 indicating that the cell is now in an almost fully charged state, the corresponding current bypass circuit a1 causes part of the current flowing to the cell to bypass the cell. The DOD (depth of discharge) varies among the individual cells and, accordingly, the current bypassing function of the current  
20           bypass circuit provided in correspondence to the cell having been charged to an almost fully charged state is activated to reduce the charge current flowing to the cell. At the same time, the other cells which have not been charged to an almost fully charged state are continuously charged, thereby  
25           minimizing the inconsistency in the capacity among the

individual cells. The structure adopted in the current bypass circuits is to be described in detail later in reference to FIG. 2.

The malfunction detection circuits b1 to bn each detect  
5 that the terminal voltage of the corresponding cell has risen above a second predetermined voltage V12 indicating that the cell is in an overcharged state during a charge operation and also detect that the terminal voltage at the corresponding cell has become lower than a third predetermined voltage V13  
10 indicating that the cell is in an over-discharged state during a discharge operation. Namely, the malfunction detection circuits b1 to bn function as overcharge malfunction detection circuits and also as over-discharge malfunction detection circuits. Signals each indicating an overcharge malfunction  
15 or an over-discharge malfunction in a cell are output from the corresponding malfunction detection circuit among the malfunction detection circuits b1 to bn to the OR circuit 3 and the AND circuit 4.

The signal level of the malfunction detection signal  
20 output from each of the malfunction detection circuits b1 to bn shifts in conformance to whether an overcharged state or an over-discharged state has been detected in the corresponding cell. When the malfunction detection circuits b1 to bn are each operating as an overcharge malfunction detection circuit,  
25 an L (low) level signal is output if the corresponding cell

is normal and an H (high) level signal is output if the cell is in an overcharged state. When the malfunction detection circuits b1 to bn are each operating as an over-discharge malfunction detection circuit, an H level signal is output 5 if the corresponding cell is normal and an L level signal is output if the cell is in an over-discharged state. The malfunction detection circuits b1 to bn are set to function as overcharge malfunction detection circuits or over-discharge malfunction detection circuits based upon a 10 clock signal input from the clock generator 6.

It is to be noted that an L level signal indicates a state in which no current is flowing, whereas an H level signal indicates a state in which a current is flowing.

The OR circuit 3 executes an OR operation by using the 15 results of the malfunction detections input from all the malfunction detection circuits b1 to bn. The AND circuit 4 executes an AND operation by using the results of the malfunction detections input from all the malfunction detection circuits b1 to bn. The results of the OR operation 20 executed at the OR circuit 3 and the results of the AND operation executed at the AND circuit 4 are input to the switch 5.

In conformance with the clock signal input from the clock generator 6, the switch 5 selects either the signal output from the OR circuit 3 or the signal output from the AND circuit 25 4 and then outputs the selected signal to the low-pass filter

7.

Since the signals are input from the various malfunction detection circuits b1 to bn to the OR circuit 3 or the AND circuit 4 with varying extents of signal delay, chattering may occur in the output of the OR circuit 3 or in the output of the AND circuit 4 or in the output of the switch 5. In other words, a phenomenon may occur whereby the signal output via the switch 5 is switched to H level and then to L level repeatedly over very short intervals. Accordingly, the signal output via the switch 5 is made to go through the low-pass filter 7 before it is input to the charge/discharge control circuit 2 so as to input a chatter-free signal to the charge/discharge control circuit 2.

The clock generator 6 generates a clock signal which is output as a binary signal alternately indicating H level and L level. The clock signal generated at the clock generator 6 is input to all the malfunction detection circuits b1 to bn and the switch 5.

When the clock signal is at L level, the malfunction detection circuits b1 to bn operate as overcharge malfunction detection circuits and the switch 5 selects the signal output from the OR circuit 3. When the clock signal is at H level, the malfunction detection circuits b1 to bn operate as over-discharge malfunction detection circuits and the switch 5 selects the signal output from the AND circuit 4.



As described above, while the malfunction detection circuits b1 to bn are functioning as overcharge malfunction detection circuits, each malfunction detection circuit outputs an L level signal if the corresponding cell is normal and outputs an H level signal if the corresponding cell is in an overcharged state. As a result, when all the cells s1 to sn are in the normal range, an L level signal is input to the charge/discharge control circuit 2 via the OR circuit 3 and the switch 5. If, on the other hand, any of the cells is in an overcharged state, the signal output from the OR circuit 3 indicates H level and an H level signal is input to the charge/discharge control circuit 2.

While the malfunction detection circuits b1 to bn are functioning as over-discharge malfunction detection circuits, each malfunction detection circuit outputs an H level signal if the corresponding cell is normal and outputs an L level signal if the corresponding cell is in an over-discharged state. As a result, when all the cells s1 to sn are in the normal range, an H level signal is input to the charge/discharge control circuit 2 via the AND circuit 4 and the switch 5. If, on the other hand, any of the cells is in an over-discharged state, the signal output from the AND circuit 4 indicates L level and an L level signal is input to the charge/discharge control circuit 2.

FIG. 2 shows in detail the structures adopted in the

current bypass circuit a1 and the malfunction detection circuit b1 connected in parallel to the cell s1. The current bypass circuit a1 includes a comparator (voltage comparator) Cal1, resistors Ra11, Ra12 and Ra13, an N-type MOS transistor Qa11 and an inverter INVa11.

A terminal (positive pole) voltage Vs1 at a terminal of the cell s1 is applied to the negative (-) terminal of the comparator Cal1. A voltage V11 ( $= V_{cc1} \cdot Ra13 / (Ra12 + Ra13)$ ) achieved by splitting a source voltage Vcc1 between the resistors Ra12 and Ra13 is applied to the positive (+) terminal at the comparator Cal1.

An output terminal of the comparator Cal1 is connected to a gate terminal of the MOS transistor Qa11 via the inverter INVa11. The source terminal of the MOS transistor Qa11 is connected to the negative terminal of the cell s1, whereas the drain terminal of the MOS transistor is connected to the positive terminal of the cell s1 via the resistor Ra11.

It is to be noted that the comparator Cal1 outputs an L level signal if the terminal voltage Vs1 applied to its - terminal is higher than the first predetermined voltage V11 applied to the + terminal. In this situation, an H level signal is input (an H level voltage is applied) to the gate terminal of the MOS transistor Qa11 via the inverter INVa11, thereby turning on the MOS transistor Qa11. As the MOS transistor Qa11 is turned on, part of the charge current starts to flow

via the resistor R<sub>a11</sub>. The current bypassing function of the current bypass circuit a<sub>1</sub> is thus in effect.

Namely, the first predetermined voltage V<sub>11</sub> is a threshold voltage value used to cause the charge current to  
5 bypass the cell s<sub>1</sub>, which should be set in advance to an appropriate value determined through testing and the like.

The malfunction detection circuit b<sub>1</sub> includes a comparator C<sub>b11</sub>, resistors R<sub>b11</sub>, R<sub>b12</sub> and R<sub>b13</sub>, an N-type MOS transistor Q<sub>b11</sub> and an inverter INV<sub>b11</sub>. The terminal  
10 (positive pole) voltage V<sub>s1</sub> at the cell s<sub>1</sub> is applied to the negative (-) terminal of the comparator C<sub>b11</sub>. The voltage applied to the positive (+) terminal of the comparator C<sub>b11</sub> is changed depending upon whether the MOS transistor Q<sub>b11</sub> connected in parallel to the resistor R<sub>b13</sub> is on or off. When  
15 the MOS transistor Q<sub>b11</sub> is in an OFF state, a voltage V<sub>12</sub> ( $= V_{cc1} \cdot (R_{b12} + R_{b13}) / (R_{b11} + R_{b12} + R_{b13})$ ) achieved by splitting the source voltage V<sub>cc1</sub> between the resistor R<sub>b11</sub> and the composite resistor (R<sub>b12</sub> + R<sub>b13</sub>) constituted of the resistors R<sub>b12</sub> and R<sub>b13</sub> is applied to the positive terminal. When the  
20 MOS transistor Q<sub>b11</sub> is in an ON state, however, a voltage V<sub>13</sub> ( $= V_{cc1} \cdot R_{b12} / (R_{b11} + R_{b12})$ ) achieved by splitting the source voltage V<sub>cc1</sub> between the resistor R<sub>b11</sub> and the resistor R<sub>b12</sub> is applied.

The output terminal of the comparator C<sub>b11</sub> is connected  
25 to the OR circuit 3 and the AND circuit 4 explained earlier

via the inverter INVb11. In other words, the signal output via the inverter INVb11 constitutes the output of the malfunction detection circuit b1.

The source terminal of the MOS transistor Qb11 is connected to the negative terminal of the cell s1, whereas the drain terminal of the MOS transistor Qb11 is connected to a connecting point of the resistors Rb12 and Rb13. The clock signal generated at the clock generator 6 is input to the gate terminal of the MOS transistor Qb11.

When the clock signal is at L level, the MOS transistor Qb11 is in an OFF state and thus, the voltage V12 is applied to the + terminal of the comparator Cb11. When the clock signal is at H level, on the other hand, the MOS transistor Qb11 is in an ON state and the voltage V13 is applied to the + terminal of the comparator Cb11. This structure allows the malfunction detection circuits b1 to bn to operate as overcharge malfunction detection circuits when the clock signal is at L level and to operate as over-discharge malfunction detection circuits when the clock signal is at H level. In other words, the voltage V12 is an overcharge decision-making voltage used to detect an overcharged state in each cell whereas the voltage V13 is an over-discharge decision-making voltage used to detect an over-discharged state in each cell.

It is to be noted that a relationship expressed as  $V12 > V11 > V13$  is achieved by the first predetermined voltage

V11, the second predetermined voltage V12 and the third predetermined voltage V13. The expressions defining the individual predetermined voltages V11 to V13 are shown in FIG. 3.

5           The following is an explanation of the operations of the current bypass circuit a1 and the malfunction detection circuit b1, as executed in specific manners in correspondence to the level of the terminal voltage Vs1 at the cell s1. (when  $Vs1 < V13$ )

10           In this situation,  $Vs1 < V13 < V12$  is true, and thus, the output signal from the comparator Cb11 indicates H level regardless of the signal level of the clock signal. Accordingly, the output signal of the malfunction detection circuit b1 output via the inverter INVb11 is sustained at L level at all times. When the clock signal is at L level and the malfunction detection circuit b1 is operating as an overcharge malfunction detection circuit, the L level output signal constitutes a normal signal, whereas it constitutes a malfunction signal when the clock signal is at H level and

15           the malfunction detection circuit b1 is operating as an over-discharge malfunction detection circuit. It is to be noted that since the relationship expressed as  $Vs1 < V11$  is true under these circumstances, the current bypassing function of the current bypass circuit a1 is not in effect.

25           (when  $V13 < Vs1 < V11 (< V12)$ )

In this case, if the clock signal is at L level, the voltage V12 is applied to the + terminal of the comparator Cb11 and, accordingly, the output signal of the malfunction detection circuit b11 output via the inverter INVb11 indicates L level. If, on the other hand, the clock signal is at H level, the voltage V13 is applied to the + terminal of the comparator Cb11 to set the output signal of the comparator Cb11 to H level. As a result, the output signal of the malfunction detection circuit b1 output via the inverter INVb11 indicates L level.

10 The signal output from the malfunction detection circuit b1 in this situation indicates that the cell is operating normally regardless of whether the malfunction detection circuit b1 is operating as an overcharge malfunction detection circuit or as an over-discharge malfunction detection circuit.

15 It is to be noted that since the relationship expressed as  $V_{s1} < V_{l1}$  is true under these circumstances, the current bypassing function of the current bypass circuit a1 is not in effect.

(when  $V_{l1} < V_{s1} < V_{l2}$ )

20 In this situation, the relationship expressed as  $V_{l3} < V_{s1} < V_{l2}$  is sustained, and the signal output from the malfunction detection circuit b1 remains unchanged. Namely, the output signal from the malfunction detection circuit b1 indicates L level if the clock signal is at L level, and the

25 output signal from the malfunction detection circuit b1

indicates H level if the clock signal is at H level.

However, since the relationship expressed as  $V_{l1} < V_{s1}$  is true, the output of the comparator  $C_{a1}$  is at L level and an H level voltage is applied to the gate terminal of the MOS transistor  $Q_{a1}$  via the inverter  $INV_{a1}$ . In response, the MOS transistor  $Q_{a1}$  enters an ON state, thereby causing a bypass current to flow via the resistor  $R_{a1}$  and the MOS transistor  $Q_{a1}$ . In other words, the current bypassing function of the current bypass circuit a1 is in effect.

10 (when  $V_{l2} < V_{s1}$ )

In this situation, the relationship expressed as  $V_{l3} < V_{l2} < V_{s1}$  is true, and accordingly, the output signal of the comparator  $C_{b1}$  indicates L level regardless of the signal level of the clock signal. As a result, the output signal of the malfunction detection circuit b1 output via the inverter  $INV_{b1}$  is sustained at H level at all times. When the clock signal is at L level and the malfunction detection circuit b1 is operating as an overcharge malfunction detection circuit, this H level output signal constitutes a malfunction detection signal, whereas it constitutes a normal signal when the clock signal is at H level and the malfunction detection circuit b1 is operating as an over-discharge malfunction detection circuit. It is to be noted that since the relationship expressed as  $V_{l1} < V_{s1}$  is true in this situation, too, the current bypassing function of the current bypass circuit a1

is in effect.

The signal levels of the signal input to the charge/discharge control circuit 2 under different circumstances are summarized in FIG. 4. As explained earlier, 5 the malfunction detection circuits b1 to bn operate as overcharge malfunction detection circuits when the clock signal is at L level and operate as over-discharge malfunction detection circuits when the clock signal is at H level.

When all the cells s1 to sn are in the normal range, 10 the malfunction detection circuits b1 to bn each output an H level signal and an L level signal alternately in correspondence to the signal level of the clock signal. Thus, as the H level clock signal and the L level clock signal are output alternately, an H level signal and an L level signal 15 are alternately input to the charge/discharge control circuit 2, as shown in FIG. 4.

If one of the cells is in an overcharged state, an H level signal is input to the charge/discharge control circuit 2 regardless of the signal level of the clock signal, as shown 20 in FIG. 4. If one of cells is in an over-discharged state, an L level signal is input to the charge/discharge control circuit 2 regardless of the signal level of the clock signal.

Thus, the charge/discharge control circuit 2 is enabled to detect whether all the cells are in the normal range or 25 any of the cells is malfunctioning and also to identify the



specific nature of a cell malfunction, i.e., whether the malfunctioning cell is in an overcharged state or in an over-discharged state, based upon the signal level of the signal input thereto via the switch 5.

5           As explained above, the battery pack malfunction detection apparatus achieved in the embodiment includes the malfunction detection circuits b1 to bn that detect overcharge malfunctions of the corresponding cells during an overcharge detection period and detects over-discharge malfunctions of  
10 the corresponding cells during an over-discharge detection period. The malfunction detection circuits b1 to bn each output a first signal (H level) upon detecting an overcharged state in the corresponding cell and output a second signal (L level) if an overcharged state is not detected in the  
15 corresponding cell. In addition, they each output the second signal (L level) upon detecting an over-discharged state in the corresponding cell and output the first signal (H level) if an over-discharged state is not detected in the corresponding cell. Furthermore, the malfunction detection  
20 circuits b1 to bn alternately output the output signals from the overcharge detection period and the output signals from the over-discharge detection period through time sharing. As a result, an overcharged state detected in a given cell can be distinguished from an over-discharged state.

25           The malfunction detection circuits b1 to bn each output

an H level signal and an L level signal alternately as long as the corresponding cell among the cells s1 to sn is in the normal range. Thus, when a grounding failure occurs at any of the malfunction detection circuits b1 to bn and an L level  
5 signal is continuously output from the malfunction detection circuit, too, the malfunction can be detected at the charge/discharge control circuit 2.

The battery pack malfunction decision-making apparatus in the related art requires two types of malfunction detection  
10 circuits, i.e., overcharge detection circuits that detect an overcharged state in the corresponding cells and over-discharge detection circuits that detect an over-discharged state in the corresponding cells. The battery pack malfunction detection apparatus achieved in the  
15 embodiment, on the other hand, includes the malfunction detection circuits b1 to bn each having the comparator Cb11, which compares the terminal voltage at the cell with a reference voltage. The overcharge decision-making voltage is used as the reference voltage during the overcharge detection period  
20 and the over-discharge decision-making voltage is used as the reference voltage during the over-discharge detection period. As a result, it is possible to detect both an overcharge malfunction and an over-discharge malfunction in a given cell with a single malfunction detection circuit. Thus, the number  
25 of parts required to constitute the battery pack malfunction

detection apparatus is reduced.

In addition, the battery pack malfunction detection apparatus achieved in the embodiment includes the clock generator 6, which generates the clock signal, and switches  
5 the malfunction detection circuits b1 to bn to engage in overcharge malfunction detection operation and discharge malfunction detection operation in conformance to the level of the clock signal (the internal clock). Thus, there is no need to connect an external switching signal line (a line for  
10 a trigger signal).

The above described embodiment is an example, and various modifications can be made without departing from the spirit and scope of the invention. For instance, while the clock signal output from the clock generator 6 is sustained at H  
15 level and at L level over substantially equal lengths of time, as shown in FIG. 4 in the example explained above, the clock signal may be sustained at the H level and the L level over different lengths of time. In the latter case, even when an overcharged state and an over-discharged state occur  
20 simultaneously in different cells, both the overcharged state and the over-discharged state in the cells can be detected.

Namely, when an overcharged state and an over-discharged state occur simultaneously in different cells, a signal achieved by inverting the signal indicating that the cells  
25 are in the normal range shown in FIG. 4 is input to the

charge/discharge control circuit 2, i.e., an H level signal from the overcharge detection and an L level signal from the over-discharge detection are alternately input to the charge/discharge control circuit 2. Since the length of the overcharge detection period is different from the length of over-discharge detection period, a cell malfunction can be detected accurately.

In the battery pack malfunction detection apparatus achieved in the embodiment, the output signal indicates H level during the cell over-discharge detection period and indicates L level during the cell overcharge detection period as long as all the cells s1 to sn are in the normal range (see FIG. 4). Accordingly, by reducing the length of time over which the malfunction detection circuits b1 to bn are engaged in the overcharge detection, the current consumption in the entire battery pack malfunction detection apparatus can be lowered. In other words, the power consumption can be reduced by setting the length of time over which the clock signal output from the clock generator 6 is sustained at H level shorter than the length of time over which the clock signal is sustained at L level.

In addition, while the output signal indicates H level during the cell over-discharge detection period and indicates L level during the cell overcharge detection period when all the cells s1 to sn are in the normal range in the battery pack

malfunction detection apparatus in the embodiment described above, these signal levels may be reversed.

While the malfunction detection circuits b1 to bn are provided in correspondence to the individual cells s1 to sn  
5 constituting the battery pack 1 to detect any malfunction in the corresponding cells s1 to sn, a malfunction detection circuit may be provided to serve a predetermined number of cells to detect any malfunction manifesting in the corresponding predetermined number of cells. Furthermore,  
10 a resistor may be inserted between the + terminal and the output terminal at the comparator Cb11 included in each of the malfunction detection circuits b1 to bn or the comparator Ca11 included in each of the current bypass circuits a1 to an so as to achieve hysteresis in the reference voltage applied to  
15 the + terminal.

The disclosures of the following priority application is herein incorporated by reference:

Japanese Patent Application No. 2003-101213 filed April 4, 2003

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